Made in the U.S.A.

Our products use 3M Automotive Attachment Tapes

Installation Instructions for Stainless Steel Rocker Panels

Congratulations! You have purchased the finest quality Stainless Steel Rocker Panels on the market. By following these instructions, you will ensure a long-lasting, quality installation of your automotive trim product! Thank you for your purchase!

IMPORTANT NOTICE: Please read the following instructions carefully before beginning your installation. If you have any questions or aren't sure how to proceed, please call ICI Customer Service at 1-800-626-8746 before beginning. Failure to read and follow these instructions could result in an improper installation and could lead to adhesive failure. ICI's warranty does not cover product failure due to improper installation.

VEHICLE SURFACE PREPARATION: Thoroughly wash the area where the Rocker Panel Kit will be installed. After washing, use a de-greasing and de-waxing solution to remove any and all waxes, sealants, oils, tars and anything else that might interfere with proper adhesion. Using Windex or something similar is unsatisfactory! After completing this step, use rubbing alcohol to remove any remaining residue that may be left by the de-greasing or de-waxing solution. There must now be a distinct difference between the prepared surface and the rest of the vehicle. If not, repeat the steps over again until there is a distinct difference! Also, ideally, the temperature of the vehicle surface should be 65 degrees or above to ensure good adhesion. Taking the extra time to complete these steps properly will minimize the probability of poor adhesion, and guarantee a quality installation.

DRY FIT ALL PIECES: The next important step is to layout, count and then "dry fit" all of the Rocker Panel pieces. Remove the pieces from the package and lay them by the vehicle where they will be attached. Verify that all the pieces necessary are in the kit. All of the pieces are marked where they are to be installed on the vehicle. A "D" indicates the Driver side and a "P" indicates the Passenger side. After verifying you have all pieces, the next step is the "dry fitting" process. During this process, you will be checking for two (2) specific things:

1. *Does the cut of the piece match the vehicle area where it will be installed?*
   Check to be sure that the pieces are cut properly and that you will attach them to the proper place. Most pieces are cut to be about 1/16" or 1/8" short to allow for door openings, body side molding lengths, ground effects, etc. Centering the piece so the paint reveal is the same at the front and the back will result in the best look.

2. *Does the contour of the panel match the area where it will be installed?*
   The contour, or "roll", of the pieces must be exactly the same as the vehicle in the area where it will be attached! ICI Rocker Panel pieces are over-rolled during manufacturing to allow for normal relaxation occurring during shipment and storage. Stainless Steel has a "memory" of its shape, and if its contour is not checked properly prior to attachment, you may not achieve a good adhesive bond.

INSTALL THE PIECES: Install the pieces trying to keep the paint reveal the same on both ends, as this will give the best looking result. Remove the liner from the adhesive and place the piece on the vehicle, being careful not to create too great a bond until you are sure it is aligned properly. Once you are confident it is in the right place, apply pressure from the center outward making sure that adequate bonding has occurred. Repeat this process with all of the pieces in the kit and then remove the protective PVC coating to expose the polished stainless steel finish. Your installation is now complete!

NOTICE: DO NOT WASH YOUR VEHICLE FOR AT LEAST 48 HOURS AFTER INSTALLATION!
This will ensure the adhesive has enough time to dry and bond to the vehicle properly.

Visit ICI's YouTube channel to watch installation videos at https://www.youtube.com/c/ICIonline Thank you for choosing ICI! If you have any questions, please call customer service at 1-800-626-8746.

10016 S. 51st ST • Phoenix, Arizona 85044
1-800-626-8746 • Fax 623-486-3886 • www.icionline.com

Read ALL instructions carefully before beginning the installation. ICI's Warranty does not cover product failure due to improper installation. Please visit ICI's YouTube channel and watch the *SE-Series Rocker Panel Installation* video for even more tips and tricks from the pros! The videos will tell you everything you need to know for a successful installation.

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