ROCKER ARMOR

Our products use 3M Automotive Attachment Tapes

U-Cut Installation Instructions

Congratulations! You have purchased the finest quality Rocker Panels on the market. By following these instructions, you will ensure a long-lasting, quality installation of your automotive trim product! Thank you for your purchase!

IMPORTANT NOTICE: Please read the following instructions carefully before beginning your installation. If you have any questions or aren't sure how to proceed, please call ICI Customer Service at 1-800-626-8746 before beginning. Failure to read and follow these instructions could result in an improper installation and could lead to adhesive failure. ICI's warranty does not cover product failure due to improper installation.

VEHICLE SURFACE PREPARATION: Thoroughly wash the area where the Rocker Panel Kit will be installed. After washing, use a de-greasing and de-waxing solution to remove any and all waxes, sealants, oils, tars and anything else that might interfere with proper adhesion. After completing this step, use rubbing alcohol to remove any remaining residue that may be left by the de-greasing or de-waxing solution. There must now be a distinct difference between the prepared surface and the rest of the vehicle. If not, repeat the steps over again until there is a distinct difference! Also, ideally, the temperature of the vehicle surface should be 65 degrees or above to ensure good adhesion. Taking the extra time to complete these steps properly will minimize the probability of poor adhesion, and guarantee a quality installation.

1. Tools needed: de-greasing cleaning solution, alcohol, sharp scissors, straight edge, medium point black marker, tape measure and masking tape.

2. When designing a Rocker Panel Kit, the pattern may be made to fit from body side molding down, from door bottom up, or from molding to door bottom. The width of material you purchase will dictate how your product will fit. Make sure you decide where you want to attach your kit before you start tracing and cutting pieces. It's best to do one side of the vehicle first then do the other side last.

3. Once you decide where you want your kit, tape a piece of the clear pattern material to the driver side front door with masking tape. Make the largest pieces first and finish with smaller pieces. Use this material sparingly! DO NOT MAKE A PATTERN PIECE FOR BOTH SIDES OF THE VEHICLE. Most vehicles are the same on both sides. You should be able to use the same pattern piece on the other side of the vehicle by reversing it. Hold it up to the same part (door, etc.) on the other side of the vehicle, to be absolutely sure, prior to cutting another pattern.

4. Using your marker, trace the outline of your part on the pattern material, labeling each part as you go (example: T for Top and DR for Driver Side). Usually, it is only necessary to mark the front and rear of the pattern so you can cut the Rocker Armor to length. Make sure to leave a 1/8" reveal of paint on each end of your part to allow for door openings.

5. Double check the cuts and the fit to make sure they are exactly what you want. Once you're sure, it's time to cut the actual Rocker Armor piece. Align your pattern with the black textured side of the U-Cut material. Maximize the use of your Rocker Armor material by starting as close to the edge as possible. Use a sharp pair of scissors and take your time. Never fully close your scissor blades through the cut for a nicer cut line. Use the sandpaper in the kit to clean up any edges or corners by lightly sanding them. Only sand as necessary.

6. After cutting all of your Rocker Armor pieces, dry fit them again to ensure they are cut correctly.

7. To install, peel the 3M backing from the piece, line it up to the exact position where you made the tracing. Lightly stick the piece to the vehicle and smooth it from the top down and then from the center to the outside edges. Take your time and make sure the piece is in the correct position, the tape is unforgiving and once you stick it, it is stuck. Install the pieces keeping the paint reveal the same on both ends for the best-looking result. Install all pieces on one side.

8. Repeat steps 2-8 on the other side of the vehicle. Congratulations on designing, producing and installing your own Rocker Armor Rocker Panel kit!

NOTICE: DO NOT WASH YOUR VEHICLE FOR AT LEAST 48 HOURS AFTER INSTALLATION!

This will ensure the adhesive has enough time to dry and bond to the vehicle properly.

Made in the U.S.A.

10016 S. 51st ST • Phoenix, Arizona 85044
1-800-626-8746 • Fax 623-486-3886 • www.icionline.com

Read ALL instructions carefully before beginning the installation. ICI's Warranty does not cover product failure due to improper installation. Please visit ICI's YouTube channel and watch the *Rocker Armor U-Cut DIY Rocker Panel Installation* video for even more tips and tricks from the pros! The videos will tell you everything you need to know for a successful installation.

https://www.instagram.com/realiciusa/

https://www.facebook.com/Realiciusa/

https://www.youtube.com/c/ICIonline