Made in the U.S.A.

Our products use 3M Automotive Attachment Tapes

Installation Instructions for ICI Truck Bed Caps

Congratulations! You have purchased the finest quality trim products on the market. By following these instructions, you will ensure a long-lasting quality installation of your new ICI trim product. Thank you for your purchase!

CAUTION: Truck bed accessories may have sharp edges and could cause injury if not handled carefully.

IMPORTANT NOTICE: It is important that you follow all instructions thoroughly to achieve a trouble-free, long-lasting installation. Failure to follow these instructions could result in improper installation and could lead to premature adhesive failure. ICI's warranty does not cover product failure due to improper installation.

VEHICLE SURFACE PREPARATION: Thoroughly clean the area where the bed accessories will be installed. Then use Prepsol, Xylene, Acetone, Methyl Ethyl Ketone (MEK) or similar de-greasing solution to remove any and all waxes, sealants, oil, and anything else that might hamper proper adhesion. Follow the manufacturer's use and safety instructions for these products. DO NOT USE THEM NEAR FIRE OR FLAME! Then use isopropyl alcohol to remove any residue left by the cleaning solution. Household rubbing alcohol works fine. There now will be a distinct difference in the prepared surface and the rest of the vehicle. If not, repeat the steps again until there is a distinct difference! The temperature of the vehicle surface should be 65 degrees or above to ensure good adhesion. Taking the extra time to complete this step properly will minimize the possibility of poor adhesion, and guarantee quality installation.

1. Dry fit your bed accessories first to become familiar with their fit and location on the truck before you begin the installation process. It also helps to have an assistant when installing ICI Bed Caps for ease of alignment and attachment.
2. Most truck bed rails are tapered from the front to the rear, and are generally wider in the middle. You will want to position the ICI Bed Caps so that there is a similar gap to both the outside and the inside of the ICI Bed Caps when they are installed. If the gap is larger than you prefer then the bed cap can be formed by hand for a tighter fit. It is best to adjust the outside rolled lip by flipping the bed cap upside down on a flat surface and gently applying pressure to the rolled edge to bend it closed. Do this evenly down the entire bed cap, checking fitment as you go. Be extremely careful not to dent or crease the material, only use your hand with a glove for protection. Any damage caused by this is not covered under warranty.
3. Once you see how the bed accessories will fit, remove the adhesive backing. Use caution! Once adhesion has been made, you will not be able to remove and reattach the cap. Now paying close attention to the alignment, start at the front of the bed rail, attaching the ICI Bed Cap and working toward the rear, pressing firmly to get the adhesive to stick to the rails of the truck.
4. Remove the PVC masking from the ICI Bed Cap (if any) and clean if necessary. You can clean Stainless Steel with soap and water. It is recommended that you apply a quality car wax regularly to help protect the finish from the elements. Should any rust spots appear, use a chrome, brass, or silver polish to promptly remove them. Left untouched, these surface rust spots can worsen over time, causing product damage. With proper care and maintenance, your ICI trim accessories will last for years to come.

NOTICE: DO NOT WASH YOUR VEHICLE FOR AT LEAST 48 HOURS AFTER INSTALLATION!

This will ensure the adhesive has enough time to dry and stick properly.

Visit ICI's YouTube channel to watch installation videos at https://www.youtube.com/c/ICIonline Thank you for choosing ICI! If you have any questions, please call customer service at 1-800-626-8746.

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ICI Stainless Steel Bed Caps – LIMITED THREE-YEAR WARRANTY

ICI guarantees the original purchaser of our products a limited three-year warranty from the date of original purchase against manufacturer defects in materials, workmanship, and finish under normal use. This warranty does not include damage resulting from road hazards such as gravel or other debris, product misuse, improper installation, impairments from accidents, product modifications, product neglect, or scratches during the life of the product. This limited three-year warranty applies only to new products and is limited to the repair or replacement of company's products. Warranty does not include costs of freight, removal, installation, labor, inconvenience, or consequential damages. Original purchaser must return defective merchandise along with the purchase receipt to the original place of purchase.

PROPER CARE AND MAINTENANCE

As with any outdoor product, proper care is essential for maintaining the high luster and corrosion properties of stainless steel. The stainless steel we use at ICI is a premium grade stainless steel. Stainless steel is one of the most durable metals produced for outdoor use. Nature can and will fade or tarnish the appearance of any polished finish. In rare cases, the appearance of rust can form on the polished finish. The "surface rust" as it's called, is simply elements found in nature that oxidize the finish. We recommend regular cleaning with soap and water. The use of a regular car wax applied every three months will provide a slick, protective barrier that will not allow the oxidizing elements to rest upon your ICI product. If rust spots do appear, remove promptly with a chrome, brass or silver cleaner. ICI strongly recommends these preventative measures so that you can enjoy our products for years to come.

Read ALL instructions carefully before beginning the installation. ICI's Warranty does not cover product failure due to improper installation. Please visit ICI's YouTube channel for even more tips and tricks from the pros! The videos will tell you everything you need to know for a successful installation.

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